





# **Global Version**

| 123 kW   | 165 hp                                 |
|----------|--|
| nent     |  |
| 123 kW   | 165 hp                                 |
| 138 kW   | 185 hp                                 |
| ingement |  |
| 123 kW   | 165 hp                                 |
| 138 kW   | 185 hp                                 |
| 153 kW   | 205 hp                                 |
|          | 123 kW<br>138 kW<br>Ingement<br>123 kW |

| Weights                     |           |           |
|-----------------------------|-----------|-----------|
| Gross Vehicle Weight - base | 14 677 kg | 32,357 lb |
| front wheels                | 4138 kg   | 9,123 lb  |
| rear wheels                 | 10 539 kg | 23,234 lb |
| Moldboard                   |           |           |
| Blade Width                 | 3658 mm   | 12 ft     |

#### 140H Motor Grader

The 140H blends productivity and durability to give you the best return on your investment.

#### **Engine**

✓ The Cat 3176 ETA is designed to handle the tough loads. Variable Horsepower matches torque curves to the gear, to maximize response, power and efficiency. Low fuel consumption reduces operating costs and reduces environmental impact. pg. 4

#### **Power Train**

The power shift transmission takes full advantage of the powerful 3176 ETA engine. Variable Horsepower uses specific torque curves for each gear range for optimum performance. Dual air system and multi-disc oil brakes assure reliable braking control. **pg. 5** 

#### **Hydraulics**

The load-sensing hydraulic system lowers power consumption and system heat. The advanced PPPC control valves provide low lever effort, balanced flow and consistent cylinder speeds for outstanding blade control. Blade float is incorporated into the blade lift valves. **pg. 6** 

#### **Operator's Station**

✓ Low effort blade controls, electronic throttle control, EMS III monitoring system, and improved ventilation provide world-class operator control and comfort. Improved visibility to the front and rear increase operator confidence and productivity. pg. 10

#### **Environmentally Responsible Design**

✓ New engine arrangements and operator station designs reduce emissions and meet current and anticipated regulations for interior and exterior sound levels, emissions, exhaust. pg. 12

Caterpillar has matched and balanced all power train components, hydraulic systems, and structural elements to deliver a superior motor grader. Include the best operator station in the industry and world-class dealer support, and the Cat 140H represents a reliable, cost-effective investment.



#### Drawbar, Circle, Moldboard

Flexible moldboard positioning and a long wheelbase improve material handling. Rugged construction and replaceable wear parts minimize operation costs. pg. 7

#### **Structures**

The 140H frame is designed and built to exceed the expectations of the customer. pg. 8

#### Serviceability

✓ Caterpillar® re-engineered inspection and service points, grouping them into a convenient left-hand side, ground level 'service center.' Ground level fueling and extended engine and hydraulic oil change intervals help minimize downtime. pg. 9

#### **Customer Support**

Your Cat dealer offers a range of



### **Engine**

Caterpillar engines deliver increased performance and lower operating costs.



Cat 3176 Engine. The innovative Cat 3176 diesel engine delivers large-engine performance from a compact engine design. The six-cylinder engine is turbocharged and air-to-air aftercooled. With high displacement and low rated speed, this engine provides excellent fuel economy and durability that can significantly reduce operating costs.

#### Variable Horsepower (VHP).

Automatically increases horsepower in higher gears when the machine can use it. In lower gears where traction is limited, horsepower is limited, reducing wheel slip and conserving fuel.

 The 140H has a VHP Plus option to provide additional horsepower in forward gears 7-8. **Lugging Performance.** High torque output and torque rise makes the 3176 very responsive. Its superior lugging maintains consistent grading speeds without the need to downshift.

Fuel Efficiency. Caterpillar state-ofthe-art electronically controlled, unit injection fuel system uses high injection pressures for complete fuel combustion, efficient fuel use and reduced emissions. The dual-filter system reduces component wear.

**Extended Engine Life.** The large bore-stroke design and conservative power rating minimize internal stresses and increase component life. The low engine speeds reduce engine wear and sound levels.

**Hydraulic Demand Fan.** The hydraulic demand fan control automatically adjusts cooling fan speed according to engine cooling requirements. This system reduces demands on the engine, putting more power to the ground and improving fuel efficiency.

**Improved Torque.** Power curves customized for the 140H increase peak torque for higher ground speeds and enhanced productivity. Rimpull has been increased in all gears for greater productivity.

Emissions Compliant. The new 140H has reduced NOx, hydrocarbon, and particulate emissions. The Cat 3176 meets or exceeds all U.S. EPA Tier II and EU Stage II emissions control standards worldwide.

### **Power Train**

Matched Caterpillar components deliver smooth, responsive performance and reliability.



**Power Shift Transmission.** Designed and built specifically for Cat motor graders, the rugged transmission provides on-the-go, full-power shifting as well as inching capability.

**Direct Drive.** Delivers superior fuel efficiency and "feel" of blade loads, material hardness and ground speed.

**Gear Selection.** Eight forward and six reverse speeds offer a wide operating range for maximum flexibility. Four gears below 10.3 km/h (6.4 mph) match working speed to job conditions for maximum productivity in earthmoving jobs. Gears five, six and seven are optimal for efficient snow removal operations. Gear 8 is designed for roading.

#### **Electronic Transmission Control.**

Produces easy, smooth shifts to maintain uniform surfaces during shifting, and extends transmission life by reducing stress on transmission clutches. A single lever controls direction, gear and the parking brake.

#### **Electronic Clutch Pressure Control.**

ECPC smoothes shifts and improves inching control, which increases operator comfort and productivity. It uses input from the transmission and operator controls to modulate the directional clutches and produce consistent shifting.

#### **Electronic Overspeed Protection.**

The transmission control upshifts the transmission to relieve overspeed conditions. The transmission control will also prevent a downshift until machine speed is within the range for the requested gear. This can prevent damage and reduce component wear.



Inching Pedal. Delivers precise control of machine movements in any gear with low pedal effort and excellent modulation, critical in close-quarter work or finish grading. A new pedal design and location improves modulation and operator comfort.

**Optional Autoshift.** Improves ease of operation and maximizes productivity by automatically shifting the transmission at optimal shift points.

**Dual Certified Air Tanks.** Supply braking capacity to each side of the machine. This system ensures secondary braking capability in the event a failure occurs in a single brake line. The dual air system also has a large reserve for stalled-engine braking.

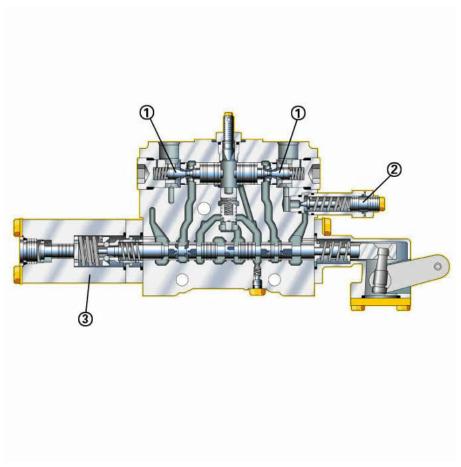
**Oil-Disc Brakes.** Caterpillar multi-disc brakes have a large brake surface for dependable braking capability and extended life before rebuild.

**Location.** Brakes are located at each tandem wheel to eliminate braking loads on the power train and to reduce servicing time.

**Brake Reliability.** The completely sealed and adjustment-free brakes are oil-bathed, air-actuated and spring-released.

### **Hydraulics**

Balanced hydraulics deliver consistent, precise and responsive control.



1 Lock valve, 2 Line relief valve, 3 Blade float detent

Load Sensing Hydraulics. A load sensing variable displacement pump and the advanced proportional priority pressure-compensating (PPPC, or "triple-PC") hydraulic valves provide superior implement control and enhanced machine performance and efficiency. Continuously matching hydraulic flow and pressure to power demands creates less heat and reduces power consumption.

Implement Control Valves. PPPC valves have different flow rates for the head and rod ends of the cylinder. This insures consistent extension and retraction properties for each cylinder, and improves operator 'feel' and system response. All control valves use lock valves to maintain blade settings. Line relief valves protect cylinders from excessive pressure.

**Balanced Flow.** Hydraulic flow is proportioned to ensure all implements operate simultaneously. If demand exceeds pump capacity, all cylinders are reduced by the same ratio. The result is improved productivity in virtually any application.

Blade Float. Blade float, incorporated into the blade lift control valves, allows the blade to move freely under its own weight. By floating both cylinders, the blade can follow the contours of the road when removing snow. Floating only one cylinder permits the toe of the blade to follow a hard surface while the operator controls the slope with the other lift cylinder.

**Independent Oil Supply.** Large separate hydraulic oil supply prevents crosscontamination and provides proper oil cooling, which reduces heat build-up and extends component life.

**Heavy Duty XT Hose.** Caterpillar hose technology allows high pressures for maximum power and reduced downtime, and intelligent routing minimizes exposure to damage.

#### Optional Hydraulic Lockout.

Mechanically locks all moldboard, machine, and attachment control levers during machine roading. This prevents implements from being accidentally engaged when the motor grader is travelling down the road.

### Drawbar, Circle, Moldboard

Every component is designed for maximum productivity and durability.

**Blade.** Heat treated moldboard rails, tough-hardened cutting edge and end bits, and large diameter bolts assure reliability and longer service life.

**Blade Positioning.** The blade linkage design provides extensive moldboard positioning, most beneficial in midrange bank sloping and in ditch cutting and cleaning.

**Blade Angle.** A long wheelbase allows the operator to obtain an aggressive moldboard angle. This aggressive angle permits material to roll more freely along the blade, which reduces power requirements. This is particularly helpful in handling very dry materials, cohesive soils, snow and ice.

Circle Construction. One-piece forged circle stands up to high stress loads. Raised wear surfaces prevent circle teeth wear against the drawbar. The 64 uniformly spaced circle teeth are flame cut and heat induction hardened to resist wear, and the circle is secured to the drawbar by six support shoes for maximum support.

Replaceable Wear Items. Tough, durable nylon composite wear inserts are located between the drawbar and circle, and between the support shoes and circle. This sacrificial wear system helps keep components tight for fine grading and allows easy replacement. These inserts reduce rotational friction resulting in extended component life.

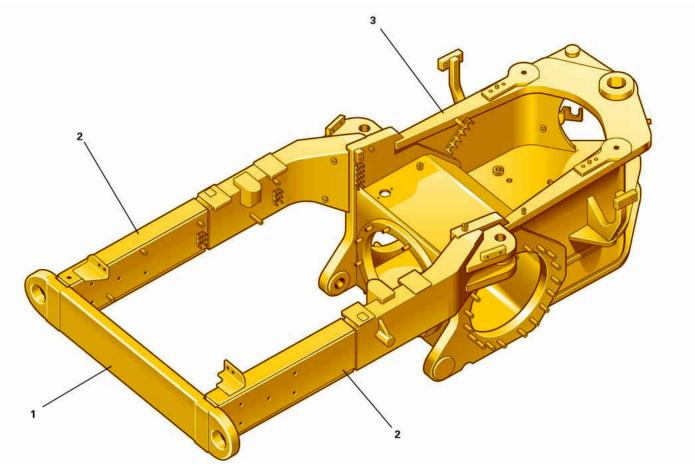


**Circle Drive Slip Clutch.** This standard feature protects the drawbar, circle and moldboard components from shock loads when the blade encounters immovable objects. It also reduces the possibility of the grader making abrupt directional changes in poor traction conditions.

**Drawbar Construction.** The Y-frame drawbar is constructed of two solid beams for high strength and optimum durability, as well as precise blading control.

### **Structures**

The 140H frame is designed and built to exceed the expectations of the customer.



1 Integrated bumper; 2 Box-sectioned channels; 3 Fully welded differential

**Integrated Bumper.** The integrated bumper ties the rear frame together into a cohesive unit, to handle the loads possible with the new 3176 power train. This is especially important in ripping, or snow removal applications where graders are equipped with snow wing attachments.

**Rear Frame.** Rear frame has two boxsectioned channels integral with fully welded differential case for a solid working platform. **Front Frame.** Continuous top and bottom plate construction provides consistency and strength. The flanged box section design removes welds from high stress areas, improving reliability and durability, and increasing resale values for the customer.

### **Serviceability**

Re-engineered inspection and service points save time and expense.

**Service Center.** A 'Service Center' on the left-hand side provides easy, centralized access to most check and maintenance points. Routine inspection and service are faster and easier, for better machine availability and lower operating costs.

- Large hinged doors provide easy access to the adjacent engine and maintenance service compartments.
- Engine and hydraulic oil checkpoints, coolant gauges, and air filters
- Spin-on filters for oils, fuel, coolant
- Remote lubrication points, purge valves and ecology drain lines
- Fuse panel with new automotive style fuses located inside cab
- Sample ports for engine, hydraulic, transmission fluids, coolant and fuel, encourage preventive maintenance and diagnostics like the S•O•S<sup>SM</sup> program.

**Fuel Tank.** The 105 gallon (397 L), ground level fuel tank allows longer work shifts and reduces refueling frequency. An easily accessible fuel tank sediment drain enables the operator to remove sediment accumulation, reducing the risk of fuel system damage.

**Extended Oil Change Interval.** Operate a full 500 hours between engine oil and filter changes, and 4000 hours between hydraulic oil changes. This reduces downtime and operating expense.

**Cat XT Hose.** Caterpillar XT hose technology allows high pressures for maximum power and reduced downtime. Hoses are securely routed to minimize exposure to damage.

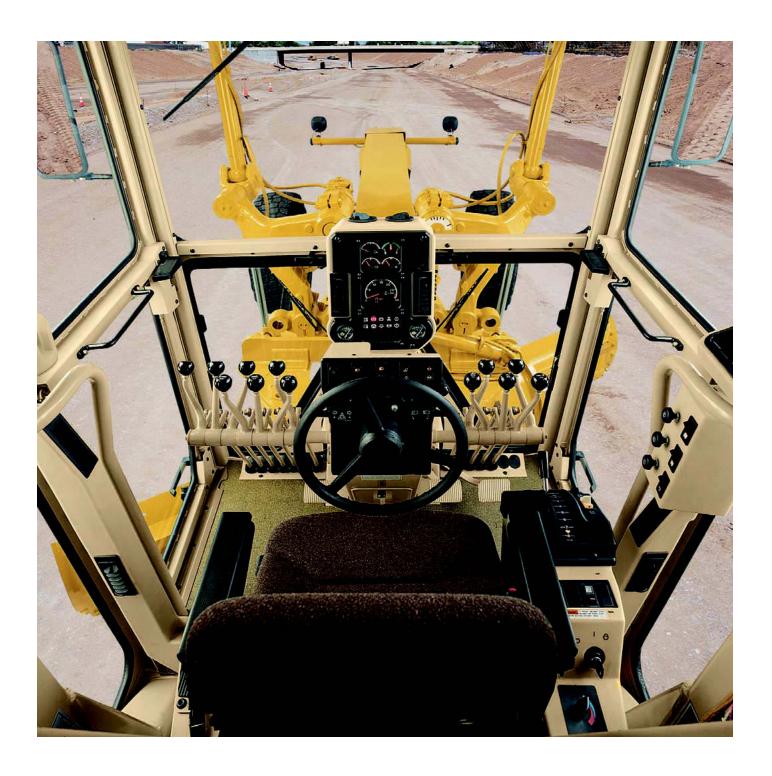


**O-Ring Face Seals.** Cat O-ring face seals assure rock-solid connections that maintain pressure and reduce oil leaks. Intelligent hose routing minimizes exposure to damage, increasing hose life and enhancing reliability.

Radiator Cleanout Access. Radiator clean-out access gives the operator the ability to clear away debris and other materials that build up around the radiator. This ensures that the radiator functions properly keeping the engine cool and increasing component life.

# **Operator's Station**

The 140H includes innovative changes to improve operator efficiency and, in turn, greater machine productivity.



**Comfort and Convenience.** Comfort and convenience are designed into every feature of the operator's station.

**Optimized Inching Modulation.** The new Electronic Clutch Pressure Control (ECPC) optimizes inching modulation and smoothes shifting. It also eliminates cable control, improving reliability and enhances cold oil characteristics.

**Electronic Throttle Control.** ETC provides easier, more precise, more consistent throttle operation. Two modes on a single switch offer flexibility for varying applications and operator preference. Like cruise control, ETC improves fuel efficiency.

Electronic Monitoring System. Powerful monitoring and diagnostic capabilities allow more efficient and safer machine operation. The Cat EMS III keeps operators better informed of machine status with:

- Continuous tracking of all critical machine parameters on a dash display
- Warnings/alerts for abnormal conditions
- Retrieval or adjustment of over 200 vehicle system parameters using the powerful ET service tool

**Controls On Steering Console.** Controls and switches are located on the steering console, shift console and right cab post, all within easy reach. Gauges are located inside the cab, directly in front of the operator.

**Backlit Controls.** Rocker switches and transmission shifter are backlit for nighttime operation.

#### Optional Air Conditioner/Heater.

The optional heater and air conditioner arrangements help create a comfortable work environment. The high-capacity systems dehumidify air and pressurize the cab, which circulates fresh air and seals out dust. Multiple additional vents evenly distribute air throughout the cab for clear windows and operator comfort.



**Suspension Seat.** Standard contour series suspension seat features fold-up armrests and a retractable seat belt. The seat can easily adjust for optimal support and comfort. Seat controls are located within easy reach and in plain view.

**Fresh Air Filters.** Located above each cab door for quick replacement.

**Optional 12V Power Port.** Available for use with computers, cellular phones or other electronic equipment.

**Exceptional Visibility.** A redesigned operator's console improves forward visibility. Large side windows allow a clear view of the moldboard heel and tandem tires. A wide rear window and tapered engine hood provide a good view to the rear of the machine. Moving the air dryer and air cleaner, and aligning the precleaner and muffler, improves visibility to the rear of the machine. Operators can work more confidently and efficiently.

## **Environmentally Responsible Design**

Caterpillar builds machines that help you create a better world.



**Quiet Cab.** The resiliently mounted engine and transmission reduce interior engine noise and vibration to less than 75 dB(A). With the sound suppression group, interior sound levels do not exceed 72 dB(A), using ISO 6394. Lower interior noise levels improve operator working conditions.

**Quiet Machine.** Exterior sound levels are under 110 dB(A) using ISO 6395. The sound suppression group lowers exterior sound levels below 107 dB(A), complying with the EU 2000/14/EC sound limit of 109 dB(A). This quiet operation lets the 140H work with minimal disturbance to the surroundings.

Low Emissions. The 140H Motor Grader is even more environmentally friendly than its predecessors with reductions in NOx, hydrocarbon, and particulate emissions. It meets or exceeds all U.S. EPA Tier II and EU Stage II emissions control standards worldwide.

**Fuel Efficient.** Caterpillar state-ofthe-art electronically controlled, unit injection fuel system has high injection pressure for complete fuel combustion, increased fuel efficiency and reduced emissions.

**Dry Machine.** Lubricant fill points and filters are designed to minimize spillage. O-ring face seals, Cat XT hose and Cat hydraulic cylinders protect against leaks.

**Extended Oil Change Interval.** Operate a full 500 hours between engine oil and filter changes, and 4000 hours between hydraulic oil changes. This reduces machine downtime and operating expense, and helps preserve our natural resources.

**Ecology Drains.** Make regular maintenance easier and help prevent spills when changing fluids.

**Ozone Protection.** To help protect the earth's ozone layer, air-conditioning units use a refrigerant free of chloroflourocarbons (CFCs).

## **Customer Support**

Cat dealer services help you operate longer with lower costs.

**Product Support.** You will find nearly all parts at our dealer parts counter. Cat dealers use a world-wide computer network to find in-stock parts to minimize machine down time. Save money with genuine Cat Reman parts. You receive the same warranty and reliability as new products at substantial cost savings.

Machine Selection. Make detailed comparisons of the machines under consideration before purchase. Cat dealers can estimate component life, preventive maintenance cost, and the true cost of lost production.

**Purchase.** Look past initial price. Consider the financing options available as well as day-to-day operating costs. Look at dealer services that can be included in the cost of the machine to yield lower equipment owning and operating costs over the long run.

#### **Customer Support Agreements.**

Cat dealers offer a variety of product support agreements, and work with customers to develop a plan that best meets specific needs. These plans can cover the entire machine, including attachments, to help protect the customer's investment.

**Operation.** Improving operating techniques can boost your profits. Your Cat dealer has videotapes, literature and other ideas to help you increase productivity, and Caterpillar offers certified operator training classes to help maximize the return on your machine investment.



Maintenance Services. Talk to your dealer about the range of available maintenance services. Repair option programs guarantee the cost of repairs up front. Diagnostic programs such as S•O•S<sup>SM</sup> and Coolant Sampling and Technical Analysis help avoid unscheduled repairs.

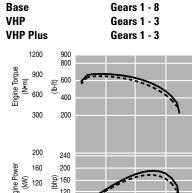
**Replacement.** Repair, rebuild or replace? Your Cat dealer can help you evaluate the cost involved so you can make the right choice.

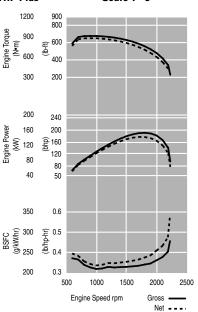
#### **Engine**

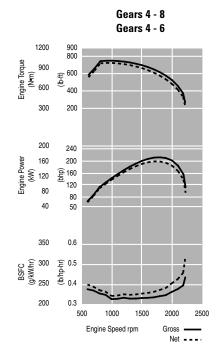
| Engine N  | lodel                 | Cat 3176 ET | A, Variable HP      |
|-----------|-----------------------|-------------|---------------------|
| Base Pov  | ver (all gears) Net   | 123 kW      | 165 hp              |
| VHP - ge  | ars 1-3 Net           | 123 kW      | 165 hp              |
| - ge      | ars 4-8 Net           | 138 kW      | 185 hp              |
| VHP Plus  | - gears 1-3 Net       | 123 kW      | 165 hp              |
|           | - gears 4-6 Net       | 138 kW      | 185 hp              |
|           | - gears 7-8 Net       | 153 kW      | 205 hp              |
| Base Pov  | ver (all gears) Gross | 136 kW      | 182 hp              |
| VHP - ge  | ars 1-3 Gross         | 136 kW      | 182 hp              |
| - ge      | ars 4-8 Gross         | 151 kW      | 202 hp              |
| VHP Plus  | - gears 1-3 Gross     | 136 kW      | 182 hp              |
|           | - gears 4-6 Gross     | 151 kW      | 202 hp              |
|           | - gears 7-8 Gross     | 166 kW      | 222 hp              |
| Displace  | ment                  | 10.3 L      | 629 in <sup>3</sup> |
| Bore      |                       | 125 mm      | 4.9 in              |
| Stroke    | )                     | 140 mm      | 5.5 in              |
| Torque ri | se                    | 50 %        |                     |
| Max torq  | ue @ 1000 rpm         | 1095 N.m    | 808 lb ft           |
|           |                       |             |                     |

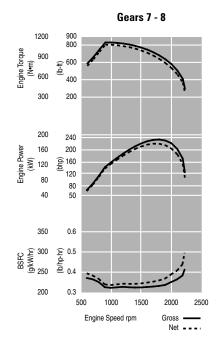
| Speed @ rated power      |       | 2000 RPM |           |
|--------------------------|-------|----------|-----------|
| Number of cylinders      |       | 6        |           |
| Derating altitude        |       | 3048 m   | 10,000 ft |
| Std - Fan speed - max    |       | 1210 RPM |           |
| - min                    |       | 500 RPM  |           |
| Std - Ambient Capability |       | 47°C     | 117°F     |
| Hi Ambient - Fan speed - | - max | 1300 RPM |           |
|                          | - min | 500 RPM  |           |
| Hi - Ambient Capability  |       | 50°C     | 122°F     |
|                          |       |          |           |

- · Net power is tested per ISO 9249, SAE J1349, and EEC 80/1269 standards in effect at the time of manufacture.
- · VHP and VHP Plus are optional arrangements.
- · Net power advertised is the power available at rated speed of 2000 rpm, measured at the flywheel when engine is equipped with fan, air cleaner, muffler and alternator.
- No derating required up to 3048 m (10,000 ft) altitude. Deration rate of 1.5% per 304.8 m (1000 feet) above 3048 m (10,000 feet).









#### **Power Train**

| Forward | l/Reverse Gears         | 8 fwd/6 rev                                  |  |
|---------|-------------------------|--|--|
| Transm  | ission                  | Direct drive, power shift                    |  |
| Brakes  | - service               | air-actuated, oil-disc                       |  |
|         | - service, surface area | 23 948 cm <sup>2</sup> 3,712 in <sup>2</sup> |  |
|         | - Parking               | manual, multiple oil-disc                    |  |
|         | - Secondary             | air actuated, oil-disc                       |  |

## **Hydraulic System**

| Circuit type            | Closed center load sense |              |  |
|-------------------------|--------------------------|--------------|--|
| Pump type               | axial piston             | 1            |  |
| Pump output @ 2100 RPM  | 206 L/min                | 54.4 gal/min |  |
| Maximum system pressure | 24 150 kPa               | 3,500 psi    |  |
| Reservoir tank capacity | 38 L                     | 9.9 gal      |  |
| Standby pressure        | 3100 kPa                 | 450 psi      |  |

## **Operating Specifications**

| Top   | Speed - Fwd.                     | 44 km/h   | 27.4 mph |
|-------|----------------------------------|-----------|----------|
|       | - Rev.                           | 34.7 km/h | 21.6 mph |
| Turn  | ing radius (outside front tires) | 7.5 m     | 24.6 ft  |
| Stee  | ring range - left/right          | 50°       |          |
| Artic | ulation angle - left/right       | 20°       |          |
| Fwd.  | . 1st                            | 3.8 km/h  | 2.3 mph  |
|       | 2nd                              | 5.1 km/h  | 3.2 mph  |
|       | 3rd                              | 7.4 km/h  | 4.6 mph  |
|       | 4th                              | 10.3 km/h | 6.4 mph  |
|       | 5th                              | 16.2 km/h | 10 mph   |
|       | 6th                              | 22 km/h   | 13.7 mph |
|       | 7th                              | 30.3 km/h | 18.8 mph |
|       | 8th                              | 44 km/h   | 27.4 mph |
| Rev.  | 1st                              | 3 km/h    | 1.8 mph  |
|       | 2nd                              | 5.6 km/h  | 3.5 mph  |
|       | 3rd                              | 8.1 km/h  | 5 mph    |
|       | 4th                              | 12.8 km/h | 7.9 mph  |
|       | 5th                              | 23.9 km/h | 14.8 mph |
|       | 6th                              | 34.7 km/h | 21.6 mph |
|       |                                  |           |          |

### **Service Refill**

| Fuel tank                           | 397 L | 105 gal  |
|-------------------------------------|-------|----------|
| Cooling system                      | 38 L  | 10 gal   |
| Hydraulic system - total            | 80 L  | 20.8 gal |
| - tank                              | 38 L  | 9.9 gal  |
| Engine oil                          | 39 L  | 10.2 gal |
| Differential/Final drives           | 47 L  | 12.4 gal |
| Tandem housing (each)               | 64 L  | 16.9 gal |
| Circle drive housing                | 7 L   | 1.8 gal  |
| Front wheel spindle bearing housing | 0.5 L | 0.13 gal |

#### Frame

| Circle - diameter              | 1530 mm              | 60.2 in             |
|--------------------------------|----------------------|---------------------|
| - blade beam thickness         | 30 mm                | 1.2 in              |
| Drawbar - height               | 127 mm               | 5 in                |
| - thickness                    | 76 mm                | 3 in                |
| Front-top/bottom plate - width | 305 mm               | 12 in               |
| - thicknes                     | ss 25 mm             | 1 in                |
| Front-side plates - width      | 241 mm               | 9.5 in              |
| - thickness                    | 12 mm                | 0.5 in              |
| Front-linear weights - min     | 165 kg/m             | 112 lb/ft           |
| - max                          | 213 kg/m             | 144 lb/ft           |
| Front-section modulus - min    | 2083 cm <sup>3</sup> | 127 in <sup>3</sup> |
| - max                          | 4785 cm³             | 291 in <sup>3</sup> |
| Front axle - ground clearance  | 625 mm               | 24.6 in             |
| - front wheel lean             | 18°                  |                     |
| - oscillation angle            | 32°                  |                     |

### **Tandems**

| Height                       | 506 mm  | 19.9 in |
|------------------------------|---------|---------|
| Width                        | 201 mm  | 7.9 in  |
| Sidewall thickness - inner   | 16 mm   | 0.63 in |
| - outer                      | 18 mm   | 0.71 in |
| Drive chain pitch            | 51 mm   | 2 in    |
| Wheel axle spacing           | 1522 mm | 60 in   |
| Tandem oscillation - forward | 15°     |         |
| - reverse                    | 25°     |         |

### Moldboard

| 3658 mm   | 12 ft   |
|-----------|---|
| 610 mm    | 24 in   |
| 22 mm     | 0.87 in   |
| 413 mm    | 16.25 in  |
| 120 mm    | 4.7 in  |
| 152 mm    | 6 in  |
| 16 mm     | 0.63 in   |
| 152 mm    | 6 in  |
| 16 mm     | 0.63 in   |
| 19 135 kg | 42,184 lb   |
| 13 209 kg | 29,121 lb   |
| 13 017 kg | 28,698 lb   |
| 7098 kg   | 15,648 lb   |
|           | 610 mm 22 mm 413 mm 120 mm 152 mm 16 mm 152 mm 16 mm 153 kg 13 209 kg 13 017 kg |

 Blade Pull calculated at 0.9 traction coefficient, which is equal to ideal no-slip conditions, and Gross Vehicle Weight (GVW).

| Blade Range                    |            |         |
|--------------------------------|------------|---------|
| Circle centershift - right     | 728 mm     | 28.7 in |
| - left                         | 695 mm     | 27.4 in |
| Moldboard sideshift - right    | 660 mm     | 26 in   |
| - left                         | 524 mm     | 20.6 in |
| Maximum blade position angle   | 90°        |         |
| Blade tip range (forward)      | 40°        |         |
| (backward)                     | 5°         |         |
| Maximum shoulder reach outside | e of tires |         |
| - right                        | 1978 mm    | 77.9 in |
| - left                         | 1896 mm    | 74.6 in |
| Maximum lift above ground      | 480 mm     | 18.9 in |
| Maximum depth of cut           | 715 mm     | 28.1 in |

| Ripper                               |         |           |
|--------------------------------------|---------|-----------|
| Ripping depth, maximum               | 462 mm  | 18.2 in   |
| Ripper shank holders                 | 5       |           |
| Ripper shank holder spacing          | 533 mm  | 21 in     |
| Penetration force                    | 8047 kg | 17,740 lb |
| Pryout force                         | 9281 kg | 20,460 lb |
| Machine length increase, beam raised | 970 mm  | 38.2 in   |

| Scarifier        |                                |         |         |
|------------------|--------------------------------|---------|---------|
| Front, V-Type:   | Working width                  | 1184 mm | 46.6 in |
|                  | Scarifying depth, maximum      | 292 mm  | 11.5 in |
|                  | Scarifier shank holders        | 11      |         |
|                  | Scarifier shank holder spacing | 116 mm  | 4.6 in  |
| Front, straight  | : Working width                | 1800 mm | 71 in   |
|                  | Scarifying depth, maximum      | 317 mm  | 12.5 in |
|                  | Scarifier shank holders        | 17      |         |
|                  | Scarifier shank holder spacing | 111 mm  | 4.38 in |
| Rear: Working    | ı width                        | 2300 mm | 91 in   |
| Ripping          | depth, maximum                 | 411 mm  | 16.2 in |
| Scarifie         | r shank holders                | 9       |         |
| Scarifie spacing | r shank holder                 | 267 mm  | 10.5 in |

### Weights

| Gross Vehicle Weight        | - max          | 21 261 kg | 46,872 lb |
|-----------------------------|----------------|-----------|-----------|
|                             | - front wheels | 7590 kg   | 16,733 lb |
|                             | - rear wheels  | 13 671 kg | 30,139 lb |
| Gross Vehicle Weight - base |                | 14 677 kg | 32,357 lb |
|                             | - front axles  | 4138 kg   | 9,123 lb  |
|                             | - rear axles   | 10 539 kg | 23,234 lb |

 Base operating weight calculated on standard machine configuration with 14.00-24 10PR (G-2) tires, full fuel tank, coolant, lubricants and operator.

#### Cab

ROPS (Rollover Protective Structure) meets the following criteria: SAE J396, SAE J1040 APR 88, ISO 3471:1986, ISO 3471:1974

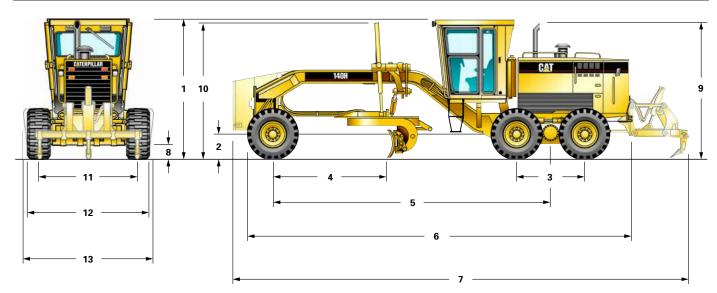
FOPS (Falling Object Protective Structure) meets the following criteria: SAE J231 JAN 81, ISO 3449:1984, ISO 3449:1992 Level II

#### **Brakes**

Brakes meet the following standards: SAE J1473 OCT 90.

# **Dimensions**

All dimensions are approximate.



| 1 | Height - low profile cab          | 3131 mm | 123 in   |
|---|-----------------------------------|---------|----------|
|   | - high profile cab                | 3356 mm | 132 in   |
|   | - no cab                          | 3103 mm | 122.2 in |
| 2 | Height to axle                    | 600 mm  | 23.6 in  |
| 3 | Length - between tandem axles     | 1523 mm | 60 in    |
| 4 | Length - front axle to moldboard  | 2561 mm | 100.8 in |
| 5 | Length - front axle to mid tandem | 6169 mm | 242.9 in |
| 6 | Length - front tire to end of     | 8713 mm | 343 in   |

rear frame

| 7  | Length - counterweight to ripper | 10 097 mm | 398 in   |
|----|----------------------------------|-----------|----------|
| 8  | Ground clearance at trans. case  | 344 mm    | 13.5 in  |
| 9  | Height to exhaust stack          | 3103 mm   | 122.2 in |
| 10 | Height to top of cylinders       | 3028 mm   | 119.2 in |
| 11 | Width - tire center lines        | 2077 mm   | 81.8 in  |
| 12 | Width - outside rear tires       | 2443 mm   | 96.2 in  |
| 13 | Width - outside front tires      | 2464 mm   | 97 in    |

# **Standard Equipment**

Standard and optional equipment may vary. Consult your Caterpillar dealer for details.

| ELECTRICAL                                | POWERTRAIN  |
|---|---|
| Alarm, back-up                            | Air cleaner   |
| Alternator, 75 ampere, sealed             | dry type radial seal  |
| Batteries, maintenance free, 750 CCA      | service indicator   |
| Electrical system, 24 volt                | automatic dust ejector  |
| Kill switch, external                     | Air to air after cooler (ATAAC)   |
| Lights, stop and tail                     | Brakes - oil disc, four-wheel air actuated                                |
| Motor, starting                           | Demand fan  |
| Product Link connection                   | Differential, lock-unlock   |
|   | Engine, 3176 ETA diesel   |
| OPERATOR ENVIRONMENT                      | automatic derate  |
| Accelerator                               | automatic idle control  |
| Ashtray and lighter                       | Fuel tank, sediment drain   |
| Coat hook                                 | Fuel-water separator  |
| Control console, adjustable               | Lube for life pump drive shaft  |
| Cup holder                                | Muffler, under hood   |
| EMS III operator warning system           | Parking brake - multi-disc, sealed and oil cooled                         |
| Panel gauges inside the cab               | Pre-screener  |
| fuel                                      | Priming pump, fuel  |
| articulation                              | Serpentine belt, automatic tensioner                                      |
| engine coolant temp                       | Tandem drive  |
| system voltage                            | Transmission  |
| air brake pressure                        | 8 forward/6 reverse speeds  |
| Hydraulic controls, load sensing          | power shift   |
| right/left blade lift with float position | direct drive  |
| blade sideshift and tip                   | electronic shift control  |
| circle drive                              | overspeed protection  |
| centershift                               | • •   |
| front wheel lean                          | OTHER STANDARD EQUIPMENT  |
| articulation                              | Antifreeze -35°C (-30°F)  |
| Meter, hour, digital                      | Bumper, rear, integrated, with hitch                                      |
| Mirror, inside rearview, wide angle       | Clutch, circle drive slip   |
| Mounting bracket, general purpose         | Cutting edges   |
| Power steering, hydraulic                 | 152 mm x 16 mm (6" x 5/8")  |
| ROPS cab, sound suppressed, low profile   | curved DH-2 steel   |
| Seat, cloth, contour suspension           | 16 mm (5/8") mounting bolts   |
| Seat belt, retractable 76 mm (3 in)       | Doors, engine compartment, locking  |
| Steering wheel, tilt, adjustable          | Drawbar   |
| Storage area for cooler/lunchbox          | 6 shoe  |
| Sunscreen, front windshield               | replaceable wear strips   |
| Throttle control, electronic              | Endbits - 16 mm (5/8") DH-2 steel, 16 mm (5/8")                           |
| Washer/wipers, (3) front windshields      | mounting bolts  |
| Windows, fixed lower front                | Frame, articulated with safety lock                                       |
|   | Fuel tank, 105 gallon (397 L)   |
|   | Fueling, ground level   |
|   | Horn, air   |
|   | Moldboard   |
|   | 3658 mm x 610 mm x 22 mm (12' x 24" x 7/8")                               |
|   | hydraulic sideshift and tip   |
|   | Radiator cleanout access  |
|   | S•O•S <sup>SM</sup> ports: engine, hydraulic, transmission, coolant, fuel |
|   | Tool box  |

TIRES, RIMS, & WHEELS

Partial allowance: 14.00-24 10PR on 9" single piece rims

**Optional Equipment**Standard and optional equipment may vary. Consult your Caterpillar dealer for details.

|  | 1.       | 11.  |
|--|----------|------|
| Alatara blada life                                 | kg       | 156  |
| Accumulators, blade lift                           | 71<br>49 | 156  |
| Air conditioner with heater and pressurizer        |          | 107  |
| Air dryer  | 13       |      |
| Autoshift, transmission                            | 2        | 5    |
| Batteries, extreme duty, 1300 CCA                  | 58       | 128  |
| Batteries, heavy duty, 1100 CCA                    | 42       | 93   |
| Blade, 3658 mm x 688 mm x 25 mm (12' x 27" x 1")   | 151      | 340  |
| Blade, 4267 mm x 610 mm x 22 mm (14' x 24" x 7/8") | 75       | 166  |
| Blade, 4267 mm x 688 mm x 25 mm                    |          |      |
| (14' x 27" x 1")                                   | 261      | 574  |
| Blade, front-mounted 2750 mm x 980 mm              | 850      | 1874 |
| Cab, ROPS, high profile, sound suppressed          | 77       | 170  |
| Canopy, ROPS, high profile,                        |          |      |
| with rear wall and window                          | -41      | -90  |
| Converter, 25-amp, 24-V to 12-V                    | 5        | 11   |
| Cutting edges for 22 mm (7/8") thick blade         | _        |      |
| 203 mm x 19 mm (8" x 3/4") for 3.7 m blade         | _        |      |
| 203 mm x 19 mm (8" x 3/4") for 4.1 m blade         | _        | _    |
| 203 mm x 16 mm (8" x 5/8") for 3.7 m blade         | _        |      |
| 203 mm x 16 mm (8" x 5/8") for 4.1 m blade         | _        |      |
| Cutting edges for 25 mm (1") thick blade           | _        |      |
| 203 mm x 19 mm (8" x 3/4") for 3.7 m blade         | _        |      |
| 203 mm x 19 mm (8" x 3/4") for 4.1 m blade         |          |      |
| Endbits, overlay, reversible                       | 11       | 24   |
| Engine, VHP or VHP Plus                            | 4        | 10   |
| Ether starting aid                                 | 1        | 2    |
| Extensions, blade 610 mm (2') right and left       |          |      |
| for 22 mm (7/8") thick blade                       | 114      | 250  |
| for 25 mm (1") thick blade                         | 148      | 325  |
| Fan, defroster, front and rear                     | 2        | 4    |
| Graderbit system, penetration bit type             | 163      | 360  |
| Guard, brake lines                                 | 8        | 18   |
| Guard, lower platform                              | 23       | 50   |
| Guard, transmission                                | 98       | 215  |
| Hammer, with mounting                              | 5        | 12   |
| Heater, engine coolant                             | 1        | 3    |
| Heater, cab  | 14       | 30   |
| Heater, cab, with pressurizer                      | 18       | 40   |
| Hydraulic arrangements with one or more            |          |      |
| additional hydraulic valves are available          |          |      |
| for front scarifier, rear ripper-scarifier,        |          |      |
| dozer, dozer angle, snow plow and                  |          |      |
| snow wing. See dealer price list.                  |          |      |
| Hydraulic lockout                                  | 2        | 5    |

|  | kg  | lb   |
|--|-----|------|
| Lighting systems:  |     |      |
| bar mounted, directional and headlights  | 13  | 28   |
| cab mounted, directional and headlights  | 9   | 20   |
| cab and bar mounted, directional, headlights and work lights   | 22  | 48   |
| cab and bar mounted, high, directional,  |     | 70   |
| headlights and work lights   | 22  | 48   |
| work lights, front and rear  | 6   | 13   |
| snow wing light, right   | 18  | 40   |
| warning light, cab or canopy mounted   | 3   | 6    |
| Louver covers, with screen   | 7   | 15   |
| Mirrors, dual, inside mounted  | _   | _    |
| Mirrors, outside mounted   | 8   | 18   |
| Mirrors, outside mounted, heated   | 11  | 25   |
| Mount, snow wing, frame-ready  | 91  | 200  |
| Power port, 12-V   | 2   | 5    |
| Push plate, front mounted  | 919 | 2025 |
| Radio ready, entertainment   | _   | _    |
| Receptacle, starting, plug-in  | 2   | 5    |
| Rims, tires – see dealer price list  |     |      |
| Ripper-scarifier, rear   | 961 | 2119 |
| Ripper-scarifier/tooth, one  | 33  | 72   |
| Rear scarifier, shanks/teeth, nine   | 65  | 144  |
| Scarifier, front mounted, V-type   | 845 | 1862 |
| Scarifier, front mounted, straight   | 903 | 1988 |
| Seat, cloth-covered, contour air suspension  | _   | _    |
| Seat, vinyl-covered, contour suspension  | _   | _    |
| Snow arrangements, refer to  |     |      |
| Snow Arrangement Supplement  |     |      |
| Sound suppression  | 5   | 11   |
| Speedometer/tachometer   | 1   | 2    |
| Steering, secondary  | 50  | 111  |
| Sunshade, rear window  | 3   | 7    |
| Windows, lower front, opening  | 3   | 6    |
| Windows, sliding side  | 4   | 8    |
| Wiper and washer, rear, intermittent   | 7   | 16   |
| Wipers, intermittent (3), front  | 0.5 | 1    |
| European roading group which provides<br>an additional air tank, air circuit protection<br>valve and two position lights with integral<br>turn signals. Dealer supplied equipment is<br>required to meet some specific country<br>on-road requirements | 23  | 52   |
| on-road requirements   | 23  | 32   |

### **140H Motor Grader**

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AEHQ5449 (11-01)
Replaces AEHQ5276 and AEHQ5280

Materials and specifications are subject to change without notice.
Featured machines in photos may include additional equipment.
See your Caterpillar dealer for available options.

